ABSTRACT

The carbonization of cellulose fiber fabric comprises an initial stage of heat treatment up to 250°C to 350°C, with a relatively high mean temperature rise speed of 10°C/min to 60°C/min, an intermediate stage up to 350°C to 500°C with a lower mean temperature rise speed of 2°C/min to 10°C/min, and a final stage up to 500°C to 750°C with a mean temperature rise speed that is again raised to 5°C/min to 40°C/min.